

1B00333

B

C

D

E

F

G

フィルム
AP ROLL
整理期限
整理番号

1

1.CORNER R WITHOUT THE INSTRUCTION SHOULD BE R2.
2.BENDING R WITHOUT THE INSTRUCTION SHOULD BE 0.2 OR LESS.
3.THE BURR OF PULL OUT WITHOUT THE INSTRUCTION. SHOULD BE 0.1mm OR LESS.
4.DEGREASING (FLUOROCARBON AND TRICHLORETHANE SHOULD NOT BE USE IN THE DEGREAS.)
5.THE MATERIAL SHOULD BE TYPE SECC-SD (CHROMATE FREE)
6.PAINT COLOR SHOULD BE EQUIVALENT TO REAL BLACK SB-050.
7.WAPAGE SHOULD BE LESS THAN 1mm
8.CONFORM TO KANKANTU-04-006.
9.MUST NOT REMAIN OIL.
10.THE PACKING MUST ENDURE TRANSPORTING.
11.WEATHER RESISTANCE SPECIFICATION
WEATHER RESISTANCE SPEC SHOULD BE ASTM D4459:
E<1(100h), E<2(200h), E<3(300h).
CONDUCT AND CONFIRM BY SIMPLE WEATHER PESISTANCE TEST
IF THE ABOVE WEATHER RESISTANCE SPEC IS SATISFIED EVERY 3 MOUTH AFTER MASS PRODUCTION.
AND THE RESULT SHOULD BE REPORTED TO NPG.
12.SIMPLE WEATHER RESISTANCE TEST
(1)MEASURE A COLOR DIFFERENCE OF THE SAMPLE.
(2)PLACE A SAMPLE AT THE SUNNY WINDOW (INDOOR) AND LEAVE IT FOR 48HOURS.
*CONDUCT THIS TEST WHEN THE WEATHER IS CLEAR AND SUNNY.
(DISAPPROVE TESTING WHEN IT'S CLOUD or RAIN.)
(3)MEASURE A COLOR DIFFERENCE OF THE SAMPLE AFTER LEAVING 48HOURS.
*MEASURING PART SHOULD BE THE SAME AS (1)
(4)THE COLOR DIFFERENCE BETWEEN BEFORE LEAVING AND AFTER LEAVING SHOULD BE UNDER 0.2.

HEMMING PROCESS

HEMMING PROCESS

PAINT AREA

438.4±0.5

76.5

61.3

HEMMING PROCESS

HEMMING PROCESS

DIRECTION OF BURR

PAINT AREA

SECC	T=0.8	PAINT
MATERIAL	THICKNESS	FINISH
DESIGNED	ENG. APPD	DRAWN
H.KINOSHITA	H.KINOSHITA	

BRACKET CABLE COVER LCD40

3

UP	TO	30	±0.15
ABOVE	30 TO	120	±0.25
ABOVE	120 TO	315	±0.40
ABOVE	315 TO	1000	±0.70
ANGLE	±1.75/100(1DEG)		

UNLESS OTHERWISE SPECIFIED,ALL TOLERANCES TO BE IN ACCORDANCE WITH JIS S7001

THIRD ANGLE PROJECTION

SCALE 1/2

MODEL

LCD4030

ASSY NO

UNITS

mm

DWG NO

1B00333

REV

DESCRIPTION

APPD

1

2008.9.29

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1-1

2009.3.26

1(A-1)DELETED
JAPANESE NOTE
2(B-2)
ADDED NOTE 8~12
3(H-9)WAS BRACKET
COVER CABLE LCD4030
K.SETO

1

2

3

1B00333

NPG Display LTD.